



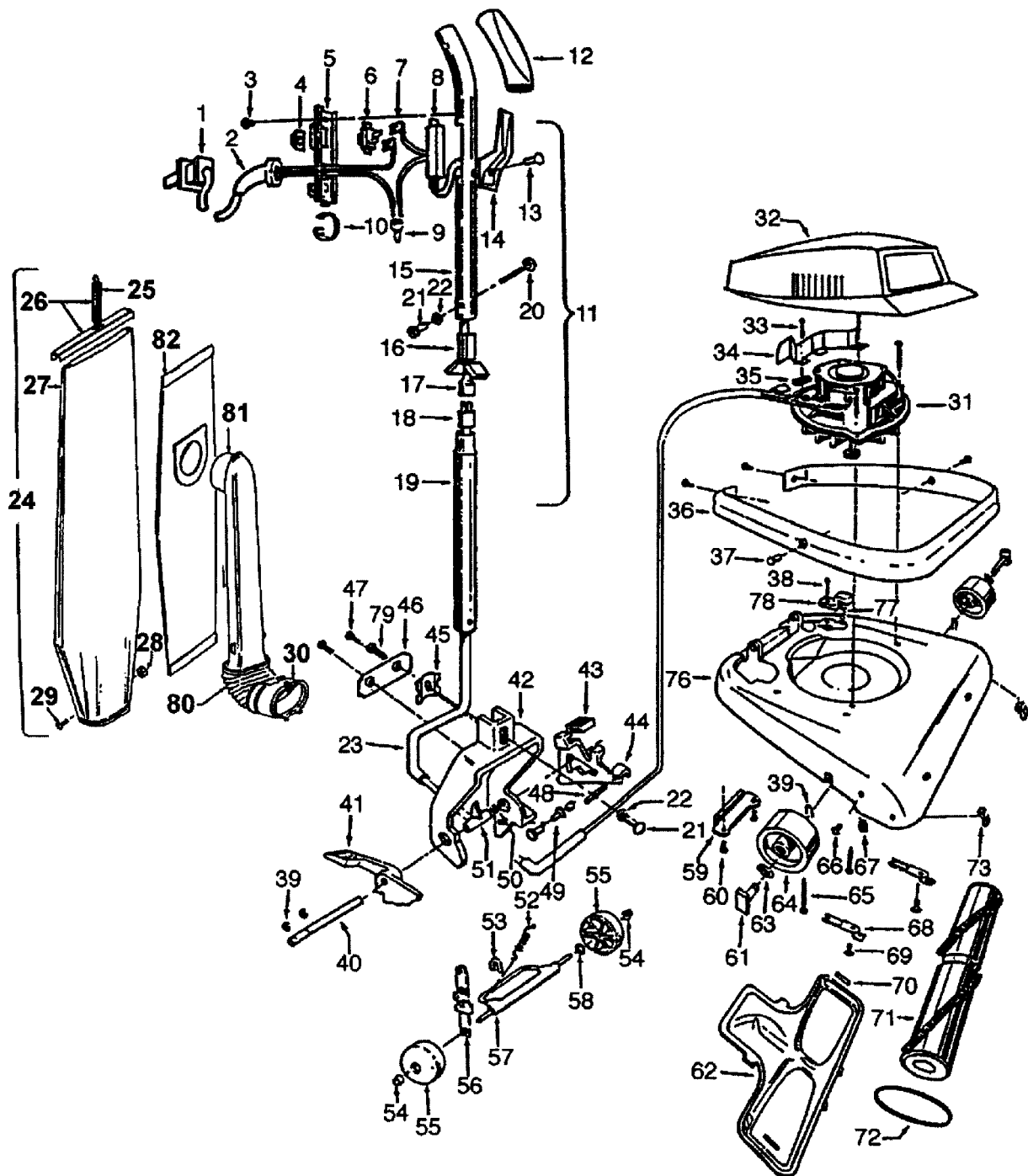
GUARDSMAN™

1

ASSEMBLY SCHEMATIC

MODEL NO.

C1431



FOR VACUUM CLEANER PARTS PLEASE CALL 608-836-7771



GUARDSMAN™

1

PART LISTING / PRICE LIST

MODEL No.

C1431

ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION	LIST COST
1	46383193	C1431	POWER CORD	39.95
2	36215025	C1431	CORD PROTECTOR	1.93
3	21465314	C1431	SCREW	1.07
4	38421012	C1431	SWITCH BUTTON	1.07
5	37258110	C1431	SWITCH COVER	4.31
6	281770KD	C1431	SWITCH	N.L.A.
7	27666702	C1431	TERMINAL	.81
8	37214070	C1431	SWITCH CASE	3.88
9	048969--	C1431	WIRE NUT	.27
10	27479307	C1431	CABLE TIE	.22
11	48644106	C1431	HANDLE COMPLETE	49.90
12	39454070	C1431	HANDLE GRIP	2.80
13	21256094	C1431	RIVET	N.A.
14	39441016	C1431	CORD CLIP	3.23
15	48644114	C1431	UPPER HANDLE	23.21
16	36913007	C1431	INSULATOR	N.A.
17	47155005	C1431	CONNECTOR / PLUG ASSEMBLY	7.01
18	46321033	C1431	CONNECTOR CORD	10.79
19	32284023	C1431	LOWER HANDLE	10.79
20	21631301	C1431	HANDLE CLAMP BOLT	1.07
21	32277021	C1431	HANDLE NUT	3.77
22	013704--	C1431	LOCK WASHER	.33
23	31728022	C1431	TUBING	N.A.
24	43675187	C1431	OUTER BAG COMPLETE CAN USE CH01000 AS A SUB	107.99
25	38336019	C1431	BAG CLIP SPRING	1.39
26	41128007	C1431	BAG CLIP AND SPRING	10.79
27	43674221	C1431	OUTER BAG	71.28
28	015854EF	C1431	NUT	.41
29	017206--	C1431	SCREW	.38
30	41424011	C1431	BAG FLANGE WITH SEALANT	4.31
31	43574191	C1431	MOTOR AND SEAL KIT	97.20
32	42251015	C1431	HOOD / NOZZLE COVER	21.59
33	21447220	C1431	SCREW	.54
34	34287012	C1431	BAFFLE	1.61
35	41119009	C1431	RETAINER AND SLEEVING	1.39
36	36231042	C1431	FURNITURE GUARD	6.47

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37	012997AW	C1431	RIVET	.54
38	214793DA	C1431	SCREW - SELF TAPPING	.54
39	013730--	C1431	LOCK RING	.38
40	161509AY	C1431	BAIL SHAFT	2.15
41	38452051	C1431	NOZZLE ADJUSTMENT LEVER	2.47
42	41416077	C1431	BAIL	32.39
43	38426080	C1431	FOOT PAD	N.L.A.
44	43137047	C1431	HANDLE CONTROL LEVER	4.31
45	35463011	C1431	HANDLE RETAINER PLATE	1.39
46	37954004	C1431	BAIL COVER PLATE	1.72
47	012954--	C1431	SCREW	N.A.
48	047450AY	C1431	PIVOT PIN	1.07
49	12002663	C1431	HANDLE CONTROL ROLL PIN	1.00
50	048409FW	C1431	SPRING	1.07
51	019907--	C1431	BAG FLANGE CLAMP LEVER	1.07
52	161513--	C1431	SPRING	1.07
53	34252005	C1431	YOKE	.54
54	32182001	C1431	WHEEL RETAINER	.54
55	38521019	C1431	REAR WHEEL	1.07
56	43263003	C1431	CAM FOLLOWER - PLASTIC	3.23
57	33152003	C1431	REAR WHEEL SHAFT	3.55
58	21312806	C1431	WASHER	1.07
59	35434040	C1431	AXLE / BAG FLANGE RETAINER	1.93
60	214793DA	C1431	SCREW - SELF TAPPING	.54
61	047457AY	C1431	FRONT WHEEL SHAFT	1.07
62	37245081	C1431	BOTTOM PLATE / NOZZLE GUARD -PLASTIC	10.78
63	21312724	C1431	WASHER	1.07
64	034791AG	C1431	FRONT WHEEL	2.47
65	21447020	C1431	SCREW	.54
66	048422--	C1431	RIVET	N.A.
67	21312781	C1431	SUPPORT WASHER	1.07
68	36153006	C1431	LATCH	1.07
69	214793DA	C1431	SCREW - SELF TAPPING	.54
70		C1431	ORDER #62	-
71	48414021	C1431	AGITATOR / BRUSH ROLL ASSEMBLY	32.39
	48445001	C1431	AGITATOR BRUSH - BACK	3.23

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ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION	LIST COST
	048495AY	C1431	AGITATOR THREAD GUARD -LEFT	3.23
	43267002	C1431	AGITATOR BEARING ASSEMBLY	2.47
	41435070	C1431	AGITATOR END ASSEMBLY	6.47
	21347003	C1431	AGITATOR CONICAL WASHER	1.07
	012985AY	C1431	AGITATOR THREAD GUARD - RIGHT	2.15
	32724008	C1431	AGITATOR SHAFT	2.47
72	044783AG	C1431	BELT	.89
73	34784021	C1431	AGITATOR RETAINING SPRING	1.07
74		C1431	PART NOT AVAILABLE	-
75		C1431	PART NOT AVAILABLE	-
76	42242269	C1431	MAIN BODY NOZZLE	39.95
77	012559FW	C1431	SPRING	1.07
78	34665007	C1431	PIVOT PIN RETAINER	1.07
79	21631302	C1431	HANDLE BOLT	1.07
80	38673001	C1431	BELLOWS	2.68
81	38657004	C1431	TOP FILL TUBE	4.31
82	4010001A	C1431	TOP FILL PAPER BAG - 3 PACK	1.67
	58343033	C1431	FRONT SUPPORT	N.A.
	58366098	C1431	REAR SUPPORT	N.A.
	43574193	C1431	MOTOR ASSEMBLY COMPLETE	97.20

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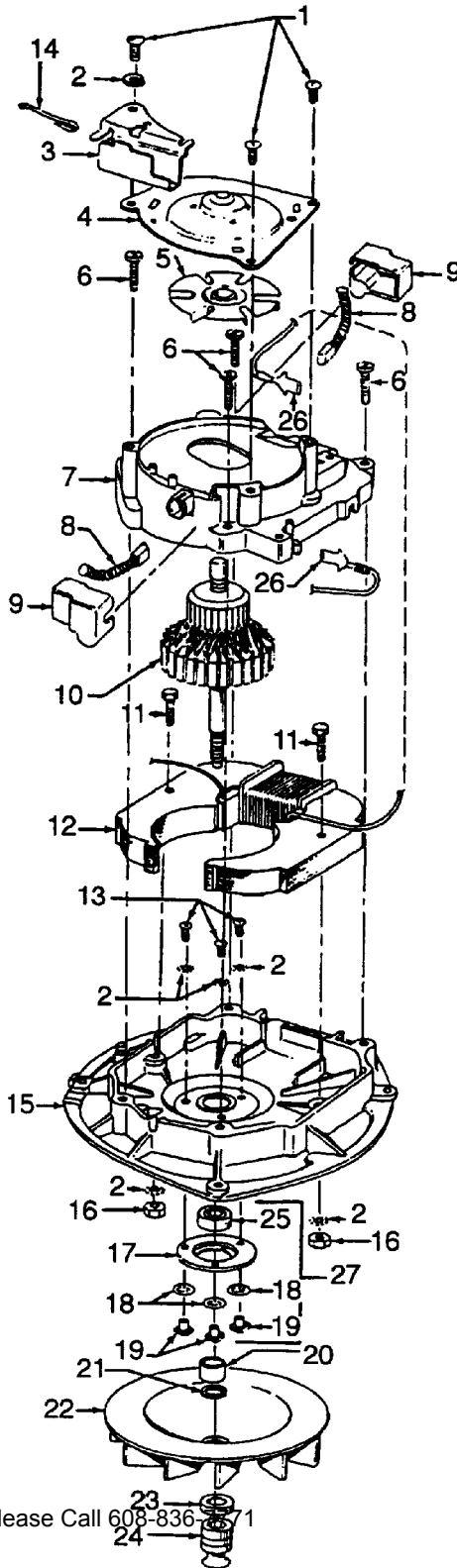
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1	45533AY	C1431	SCREW	N.A.
2	014062--	C1431	LOCK WASHER	.38
3	41961009	C1431	INDICATOR GUIDE ASSEMBLY	N.A.
4	42934002	C1431	UPPER MOTOR BEARING	4.85
5	38755005	C1431	VENT FAN - PLASTIC	2.15
6	161535--	C1431	SCREW	N.A.
7	42195003	C1431	UPPER MOTOR CASING	18.35
8	47318012	C1431	MOTOR BRUSH	2.80
9	36315003	C1431	BRUSH CAP	1.07
10	44768049	C1431	ARMATURE	53.99
11	045118--	C1431	FIELD BOLT	1.07
12	45412035	C1431	FIELD COIL	N.A.
13	21772501	C1431	SCREW	.54
14	35276006	C1431	INDICATOR GUIDE SPRING	N.A.
15	42193006	C1431	MOTOR CASE - LEFT	7.56
16	015673--	C1431	HEX NUT	.38
17	32184003	C1431	BEARING RETAINER - 8MM	N.A.
18	019772--	C1431	WASHER LOCK	.54
19	045251--	C1431	NUT	1.07
20	31731002	C1431	FAN SPACER - 8MM	N.L.A.
21	166563--	C1431	WASHER	.85
22	38755011	C1431	FAN	3.42
23	31162004	C1431	WASHER - HEAT INSULATION	1.07
24	38532005	C1431	MOTOR PULLEY	1.61
25	24152807	C1431	MOTOR BEARING - 8MM	3.69
26	014320--	C1431	TERMINAL	.15
27	43267006	C1431	BEARING ASSEMBLY COMPLETE	14.03
	43574193	C1431	MOTOR ASSEMBLY COMPLETE	97.20

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