



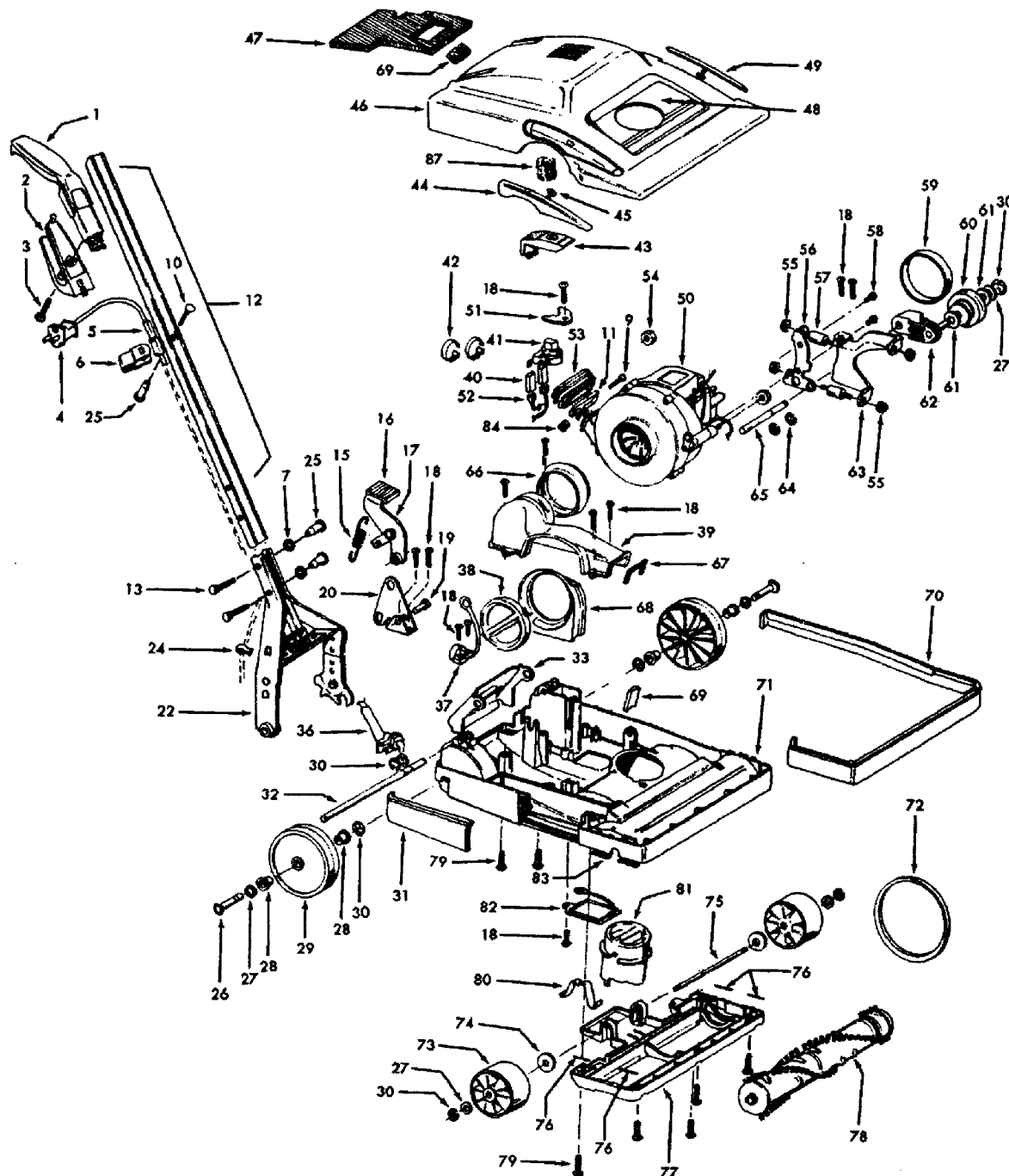
CONQUEST™

1

ASSEMBLY SCHEMATIC

MODEL NO.

C1800



FOR VACUUM CLEANER PARTS PLEASE CALL 608-836-7771



CONQUEST™

1

PART LISTING / PRICE LIST

MODEL No.

C1800

ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION	LIST COST
1	39454060	C1800	HANDLE GRIP ASSEMBLY	4.48
2	39442017	C1800	CORD HOOK	4.31
3	21447215	C1800	SCREW -SELF TAPPING	.75
4	91001025	C1800	POWER CORD	21.59
5	36215025	C1800	CORD PROTECTOR	1.93
6	36172040	C1800	CORD RETAINER CLAMP	3.23
7	013704--	C1800	LOCK WASHER	.33
9	21765140	C1800	SCREW	.54
10	21631301	C1800	HANDLE CLAMP BOLT	1.07
11	34797008	C1800	CLAMP BAND	2.80
12	48631149	C1800	HANDLE ASSEMBLY COMPLETE	32.39
13	21831024	C1800	HANDLE BOLT	1.07
15	38335008	C1800	SPRING	1.39
16	38426030	C1800	FOOT PAD	1.39
17	43151006	C1800	HANDLE RELEASE LEVER	N.L.A.
18	21447003	C1800	SCREW	.54
19	32215002	C1800	SHAFT	1.07
20	35214009	C1800	FOOT LEVER SUPPORT	3.23
22	41416022	C1800	BAIL / HANDLE FORK	53.99
24	36172015	C1800	CORD RETAINER	1.72
25	32277008	C1800	HANDLE CLAMP NUT	1.07
26	32512001	C1800	REAR WHEEL	2.15
27	163110--	C1800	WASHER	.38
28	162143--	C1800	REAR WHEEL BEARING	1.39
29	38522036	C1800	REAR WHEEL	3.23
30	160017--	C1800	LOCK RING	.27
31	36231154	C1800	FURNITURE GUARD - SHORT	6.47
32	32563009	C1800	BAIL / HANDLE FORK SHAFT	3.23
33	42256106	C1800	EXHAUST FLANGE ASSEMBLY	4.31
36	36216008	C1800	PROTECTOR	3.01
37	27478611	C1800	STRAIN RELIEF	2.47
38	37257282	C1800	CAP	4.31
39	38657020	C1800	AIR DUCT	5.39
40	162961--	C1800	INSULATING POD	1.07
41	28212009	C1800	SWITCH	9.28
42	27479307	C1800	CABLE TIE	.22

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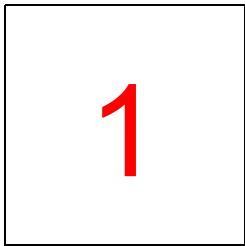
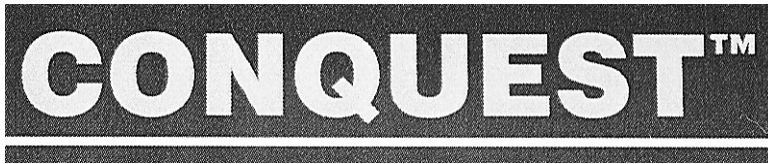
PART LISTING / PRICE LIST

MODEL No.

C1800

ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION	LIST COST
43	38426047	C1800	SWITCH PEDAL	4.31
44	36222017	C1800	WEAR STRIP	N.A.
45	21364102	C1800	SPEED NUT	1.07
46	37252024	C1800	HOOD / NOZZLE COVER	26.99
47	38783005	C1800	INTAKE DUCT GASKET	2.47
48	51353002	C1800	HOOD NAME PLATE -C1820	7.55
49	36222012	C1800	WEAR STRIP - LEFT	2.80
50	43574106	C1800	MOTOR - 6.5	172.79
51	36171030	C1800	SWITCH CLAMP	1.07
52	163055--	C1800	TERMINAL	1.07
53	38671008	C1800	EXHAUST FLANGE BELLO	6.47
54	21652005	C1800	HEX NUT	1.07
55	21852158	C1800	NUT	.54
56	36321002	C1800	MOUNTING BRACKET	2.47
57	32724010	C1800	SANDWICH MOUNT	5.39
58	214793DA	C1800	SCREW	.54
59	38528036	C1800	BELT	.85
60	43256002	C1800	PULLEY ASSEMBLY	19.97
61	31158008	C1800	BEARING	2.47
62	43256007	C1800	PULLEY ARM AND SHAFT	18.89
63	36321006	C1800	MOTOR SUPPORT BRACKET	2.47
64	013730--	C1800	LOCK RING	.38
65	31534001	C1800	SHAFT PULLEY ARM SUPPORT	2.47
66	38671005	C1800	DUCT BOOT	2.47
67	34253013	C1800	AIR DUCT GASKET	1.07
68	41119008	C1800	CAP LOCK ASSEMBLY	7.12
69	34141005	C1800	MOTOR CUSHION	1.07
70	36231153	C1800	FURNITURE GUARD	14.03
71	37241116	C1800	MAIN BODY / NOZZLE BASE	28.19
72	38528013	C1800	V-BELT	1.63
73	38522034	C1800	FRONT WHEEL	3.23
74	21312754	C1800	WASHER	.38
75	32543005	C1800	FRONT AXLE	2.80
76	34122019	C1800	BOTTOM PLATE DUCT	N.L.A.
77	37245066	C1800	BOTTOM PLATE / NOZZLE GUARD	13.49
78	48416035	C1800	AGITATOR / BRUSH ROLL	46.43

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ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION	LIST COST
79	21447215	C1800	SCREW - SELF TAPPING	.75
80	38381005	C1800	SPRING	1.72
81	36436005	C1800	HEIGHT ADJUSTMENT CAP	7.55
82	35121001	C1800	ACCESS DOOR	2.15
	015854EF	C1800	NUT	.41
	34132019	C1800	MOTOR CUSHION	N.A.
	37257086	C1800	AIR INTAKE DUCT	3.23
	37257282	C1800	CAP	4.31
	37252024	C1800	HOOD / NOZZLE COVER	26.99
	37241116	C1800	MAIN BODY / NOZZLE BASE	28.19
	36231153	C1800	FURNITURE GUARD	14.03
	36231154	C1800	FURNITURE GUARD - SHORT	6.47
	36222014	C1800	WEAR STRIP - LEFT	2.11
	31164004	C1800	MOTOR CUSHION	1.61

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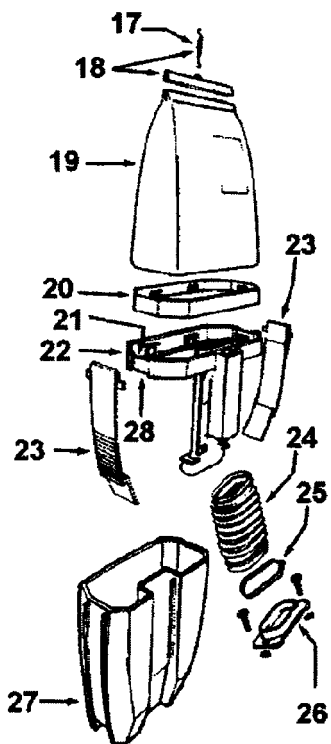
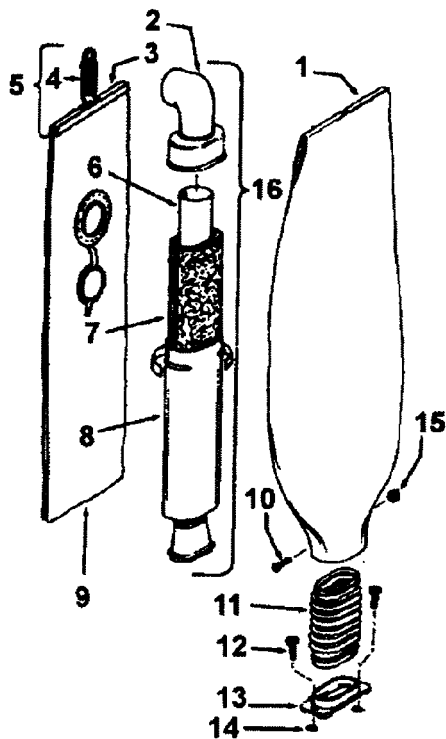
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[MODEL NO.](#)

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PART LISTING / PRICE LIST

MODEL No.

C1800

ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION	LIST COST
1	43674055	C1800	OUTER BAG ASSEMBLY	51.83
2	38657012	C1800	TOP FILL TUBE	N.L.A.
3	36425033	C1800	BAG CLOSURE CLIP	PENDING
4	38336019	C1800	BAG CLOSURE CLIP SPRING	1.39
5	41128016	C1800	BAG SPRING AND CLIP ASSEMBLY	9.28
6	31746020	C1800	MUFFLER LINER	8.09
7	34133005	C1800	FOAM MUFFLER	3.23
8	37257083	C1800	MUFFLER HOUSING	8.63
9	43667037	C1800	INNER BAG ASSEMBLY	30.23
	43667054	C1800	INNER CLOTH BAG ASSEMBLY	38.87
	4010100A	C1800	ALLERGEN PAPER BAG - 3 PACK	3.62
10	017206--	C1800	SCREW	.38
11	38673010	C1800	BELLOWS	4.63
12	36112002	C1800	SCREW	1.07
13	36425005	C1800	BAG FLANGE	4.31
14	013759--	C1800	LOCK RING	.54
15	015854EF	C1800	NUT	.41
16	42256012	C1800	MUFFLER ASSEMBLY	15.34
17	38336019	C1800	BAG CLOSURE CLIP SPRING	1.39
18	41128016	C1800	BAG SPRING / CLIP ASSEMBLY	9.28
19	43667056	C1800	CLOTH BAG	39.95
20	35173001	C1800	BAG EXPANDER	4.31
21	34122009	C1800	SEAL	1.07
22	41427012	C1800	CUP SUPPORT	47.51
23	36155011	C1800	LATCH	5.93
24	38673001	C1800	BELLOWS	2.68
25	015854EF	C1800	NUT	.41
	017206--	C1800	SCREW	.38
	049044--	C1800	CLAMP BAND	2.47
26	41424018	C1800	BAG FLANGE	8.41
27	38775001	C1800	DIRT CUP	19.43
28	34123020	C1800	GASKET	1.07
	43678060	C1800	OUT BAG COMPLETE	48.60
	48642015	C1800	DIRT CUP ASSEMBLY KIT	N.A.
	43667056	C1800	CLOTH BAG	39.95
	4010001A	C1800	TOP FILL PAPER BAG - 3 PACK	1.67

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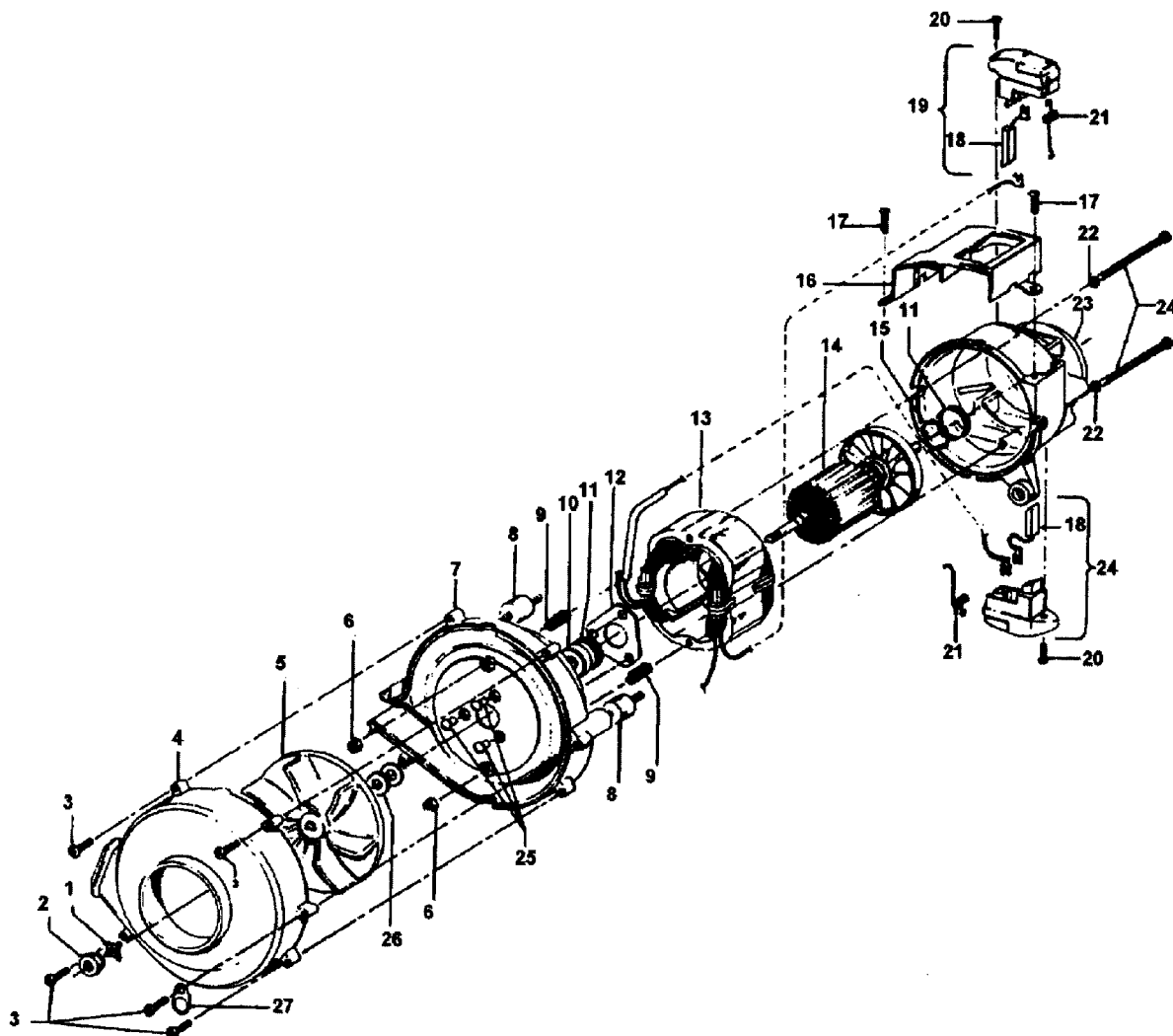
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ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION	LIST COST
1	36128003	C1800	LOCK WASHER	1.07
2	33426001	C1800	NUT	1.07
3	21447072	C1800	SCREW	.54
4	38736025	C1800	FAN CHAMBER COVER	11.87
5	38755012	C1800	FAN	13.49
6	21641557	C1800	NUT	.54
7	43588018	C1800	FAN CHAMBER ASSEMBLY	25.91
8	32724015	C1800	SANDWICH MOUNT	5.71
9	012854--	C1800	SPRING	1.07
10	24152807	C1800	MOTOR BEARING - 8MM	3.69
11	24198001	C1800	STAR RING	1.07
12	012025--	C1800	MOTOR BEARING RETAINER	.54
13	90001007	C1800	FIELD COIL - 6.5 ORDER 43574106	N.L.A.
14	44765184	C1800	ARMATURE - 5.2	60.47
	44765187	C1800	ARMATURE - 6.5 ORDER 43574106	N.L.A.
15	21345115	C1800	WAVE SPRING WASHER	.85
16	37257086	C1800	AIR INTAKE DUCT	3.23
17	21447041	C1800	SCREW	.27
18	47315010	C1800	BRUSH AND TERMINAL ASSEMBLY	1.40
19	47318008	C1800	BRUSH CARRIER	6.47
20	21479302	C1800	SCREW	.54
21	38353004	C1800	SPRING	1.07
22	21338006	C1800	LOCK WASHER	1.07
23	37191090	C1800	MOTOR HOUSING	11.65
24	21563061	C1800	SCREW	N.L.A.
25	012503EF	C1800	RIVET	.27
26	166563--	C1800	WASHER	.85
27	045517--	C1800	WIRE HOLDER	1.07

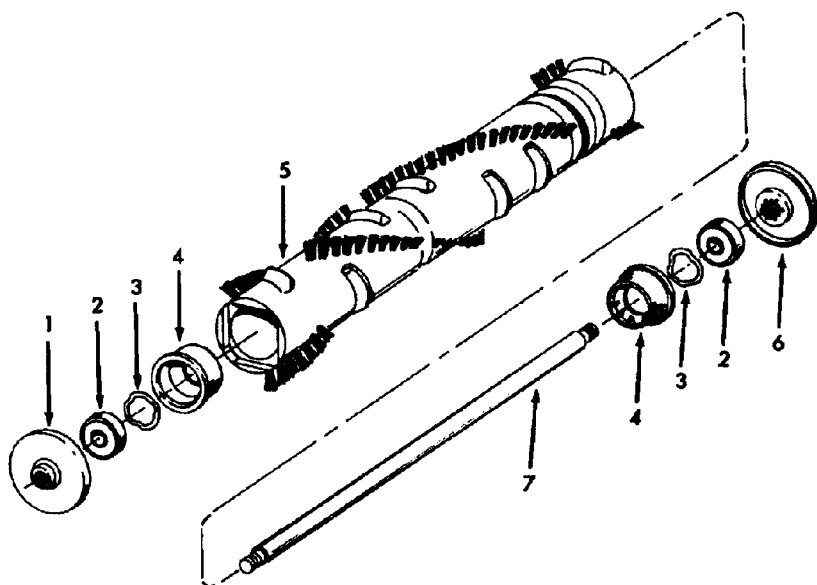
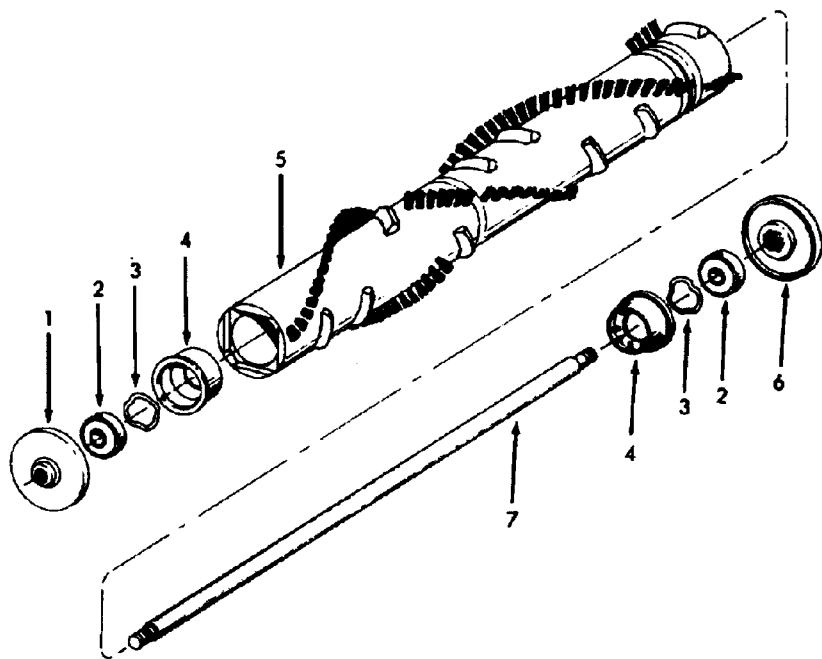
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ASSEMBLY SCHEMATIC



[MODEL No.](#)

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PART LISTING / PRICE LIST

MODEL No.

C1800

ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION	LIST COST
1	41435066	C1800	THREAD GUARD ASSEMBLY	3.77
2	24152807	C1800	MOTOR BEARING - 8MM	3.69
3	21345113	C1800	WAVE SPRING WASHER	1.07
4	36422004	C1800	AGITATOR END	2.69
5	48416013	C1800	AGITATOR BODY AND ENDS - 14"	29.69
	48416017	C1800	AGITATOR BODY AND ENDS - 18"	32.39
6	41435061	C1800	THREAD GUARD ASSEMBLY	4.31
7	32873004	C1800	AGITATOR SHAFT - 18"	6.04
	32873007	C1800	AGITATOR SHAFT - 14"	6.04
	48416035	C1800	AGITATOR COMPLETE - 14"	46.43
	48416036	C1800	AGITATOR COMPLETE - 18"	53.99

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